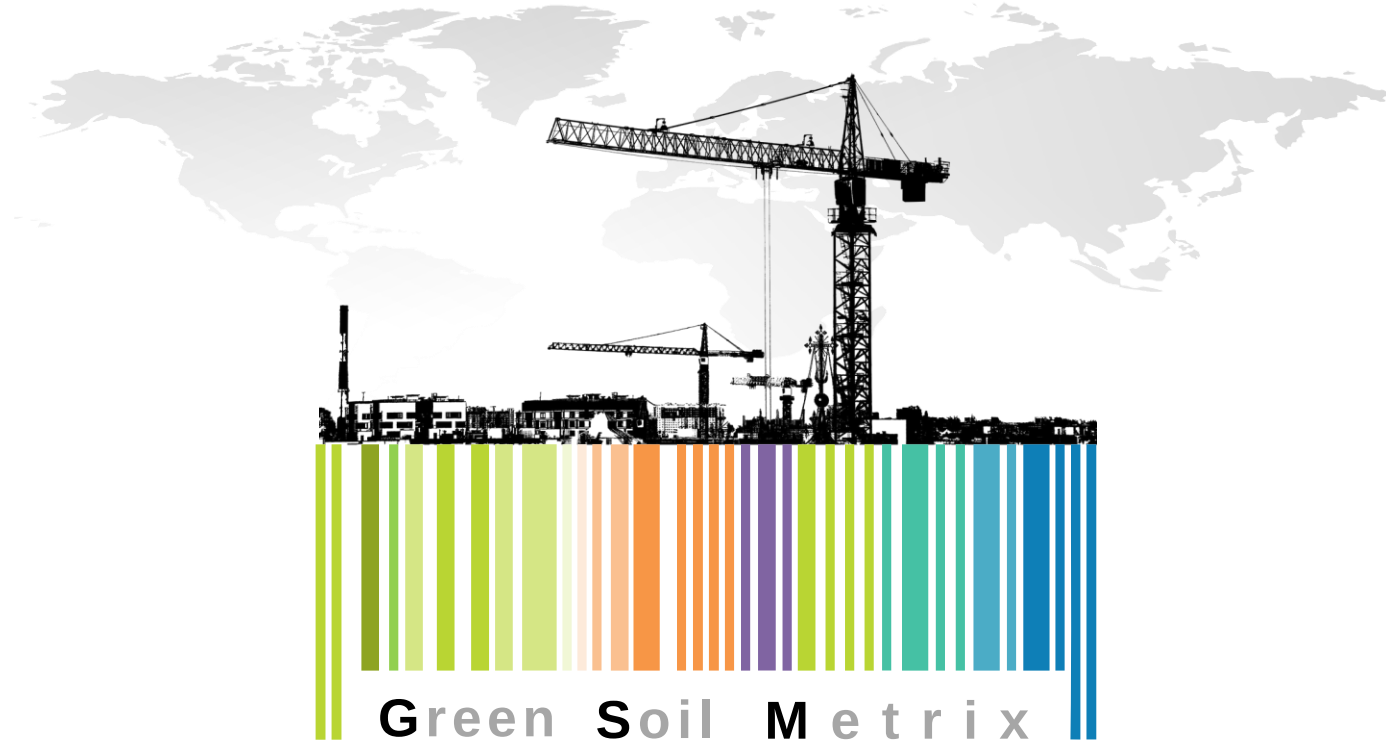




Eco-friendly Construction

About ET Group

Our company leverages decades of international construction experience, combining the expertise of CM&PM engineers, scientists, and research teams. We innovate beyond traditional construction techniques, introducing the eco-friendly soil stabilization agent, "Green Soil Metrix," to the civil and architectural sectors.

Developed with a focus on environmental preservation, GSC technology addresses escalating environmental challenges. It ensures easy access to construction materials while enhancing cost-effectiveness and constructability.

Prioritizing people, the environment, economy, and safety, we integrate advanced eco-friendly techniques in road and housing construction. Our commitment to continuous research and development aims to contribute significantly to the global community.



Introduction to GSM Technique



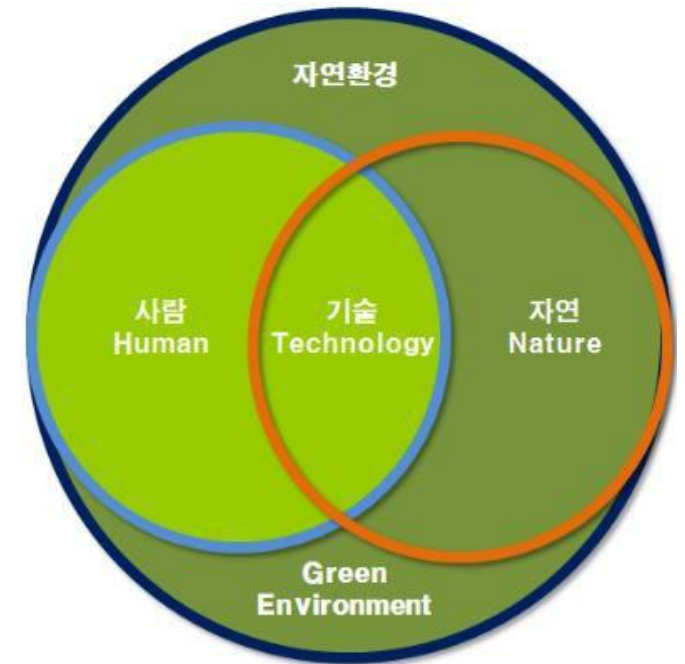
Green Soil Metrix (GSM) utilizes soil properties to harden the subgrade and subbase, increasing both load-bearing capacity and strength over time. GSM serves as an alternative to traditional cement and concrete methods.

Compared to conventional concrete methods, GSM offers simpler construction, uses on-site materials, and eliminates the need for soil transportation, reducing construction time. The use of simple equipment further cuts costs and reduces maintenance expenses.

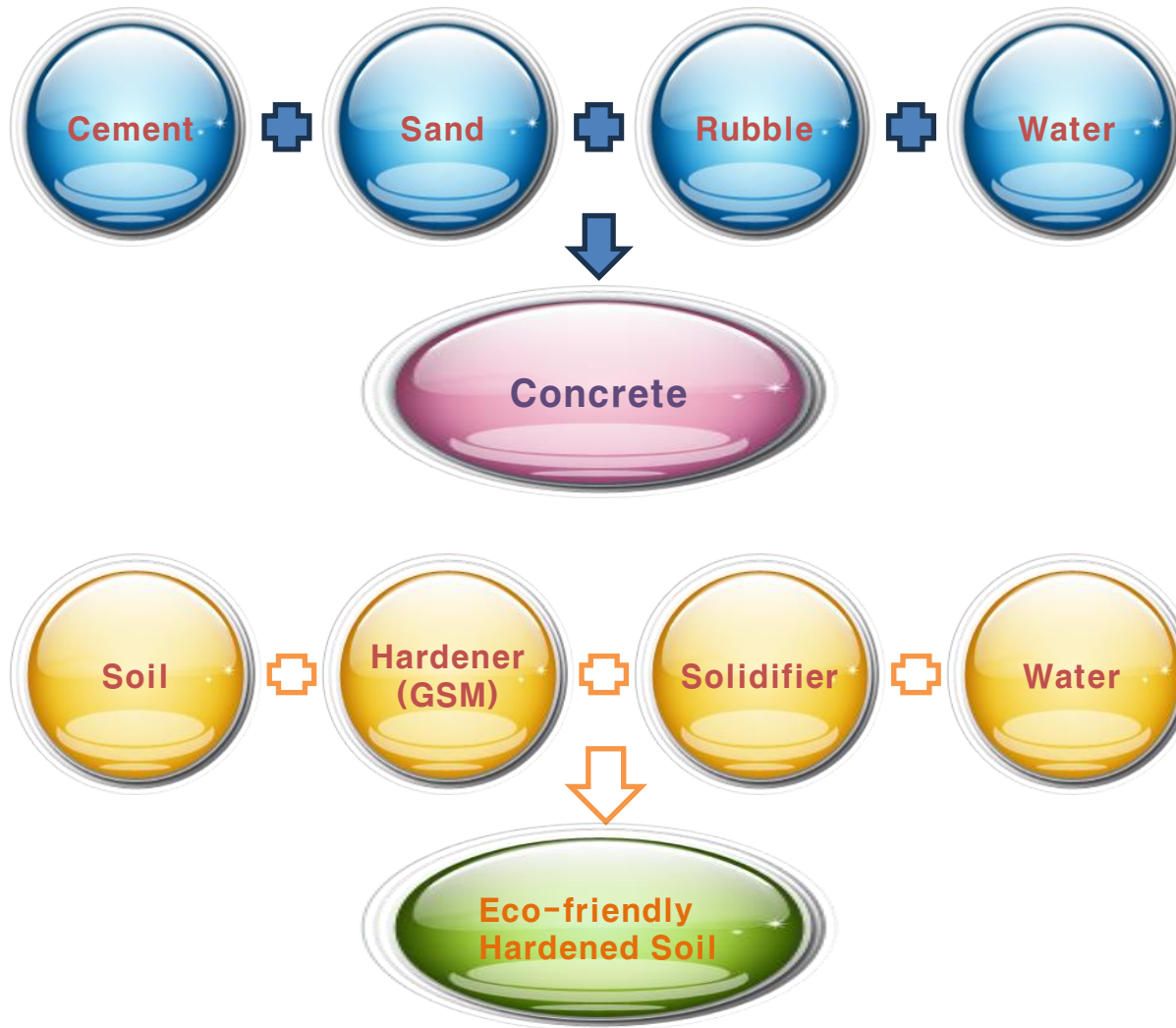
The eco-friendly GSM method significantly reduces carbon emissions and the use of sand and aggregates, aiding in the protection of the natural ecosystem.

Advantages of GSM Application

1. Excellent insulation
 2. Great ventilation and humidity control
 3. High durability: GSM bricks are stronger than regular bricks
 4. Easy production: No need to bake bricks/blocks in kiln
 5. Economy: Soil is the most important material
- In order to satisfy the design strength, collect on-site soil samples to conduct indoor tests and determine the mixing ratios based on the test data.



Principle of GSM Solidification

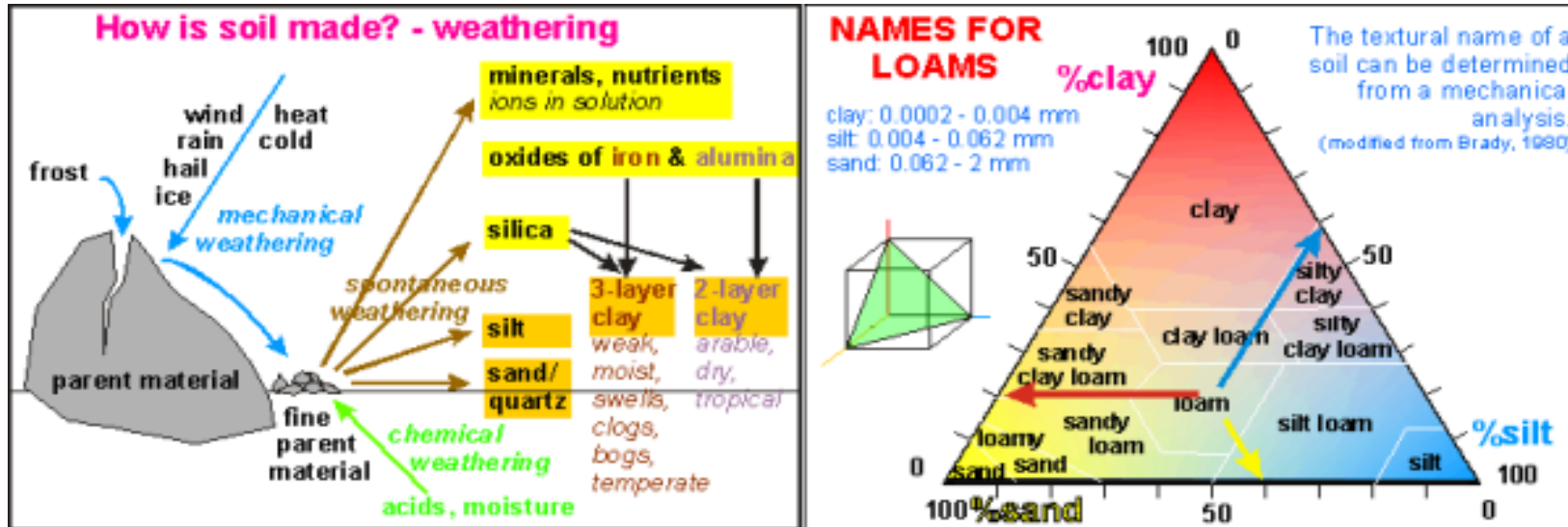


Concrete is formed by blending cement, sand, rubble, and water, but soil mixed with cement doesn't solidify due to organic matter.

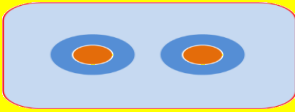
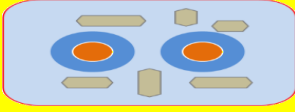
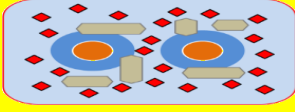
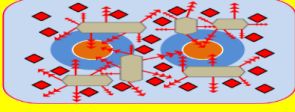
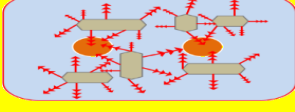
Our innovation, Green Soil Metrix (GSM), introduces an eco-friendly Soil Metrix Binder to eliminate these organics and achieve solidification.

Soil Solidification

- Soil is formed from weathered rocks and consists of decayed organic materials, living organisms, and minerals. The organic material includes plant matter like banana peels and leaves.
- Soil particles have dissolved organic acids with strong electric forces due to absorbed moisture. These acids hinder the chemical reactions necessary for proper solidification.
- The GSM Binder removes organic acids through ion-exchange, promoting the reaction between soil, cement, and water to stabilize and solidify the soil as a structural material.



Soil Solidification Process

Schematic of Reaction	Reaction Principle	Remark
	1. Soil particles : Humic acid that contains strong electronic power dissolves in the water molecule attached to the surface of soil particle	 Soil Particles
	2. Without soil stabilization : The Humic acid in the water molecule hinders cement's hydration	 Humic Acid
	3. Add soil stabilizer : The base metals and Humic acid creates ION exchange reaction and separates them causing reaction to speed up	 Cement
	4. Hydration caused by CaSiO_4 : Hydration accelerates formation of Ettringite (acicular structure)	 Soil Stabilizer
	5. Rapid formation of Ettringite : Rapid expansion of Ettringite fixes the soil particle within the Ettringite structure	 Ettringite
	6. Soil stabilization(solidify) : Pozzolan reaction forms structure	

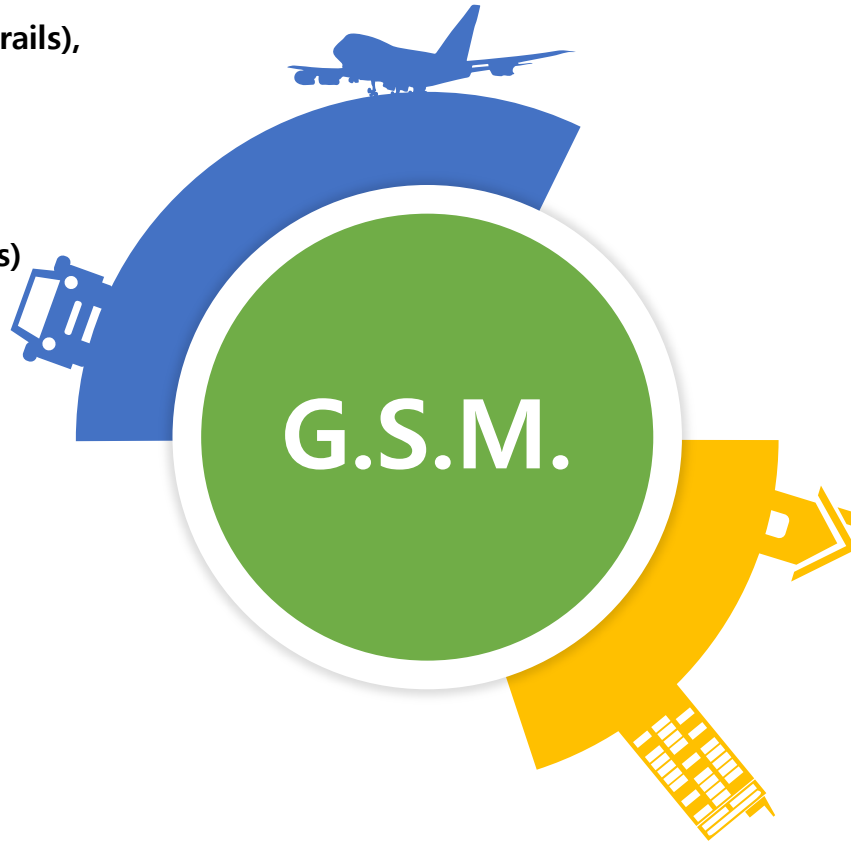
GSM vs. AASHTO

No.	Item	GSM	AASHTO
1	Road Structure	Comprises an ascon surface layer, ascon ATB layer, soil-stabilized base course, soil-stabilized sub-base course, and a selective layer	Comprises an ascon surface layer, ascon ATB layer, ascon rubble mixed base course, rubble sub-base course, and a selective layer.
2	Constructability	The process uses on-site soil mixed with GSM, covering 2,000m ² to 2,500m ² per day. An aggregate finisher ensures a uniform surface layer at a specified thickness, delivering excellent pavement quality	Mixing rubble and ascon involves transportation from a designated plant and extensive time for installation and rubble selection, taking a day to construct 1,000m ² ~ 1,200m ² , leading to civil complaints due to mining activities.
3	Economy	Utilizing on-site soil and an aggregate finisher for uniform installation reduces both construction time and costs	Construction costs soar due to mining on rocky mountains, transportation of broken stones for base course, sub-base course, and selective layers, escalating expenses significantly.
4	Construction Cost	85% on average	100%
5	Environment	Uses eco-friendly inorganic ingredients and limits cement usage to below 15%, maintaining an alkaline degree of pH 7.6 with no detectable levels of the 11 major heavy metals	Tar and heavy metal elements in asphalt result in adverse environmental effects.
6	Durability	Base and sub-base courses have greater endurance than existing methods, with compressive strength exceeding 60 kgf/cm ² . They offer excellent overload capability and are easy to repair and reinforce	Oversized vehicles prolong official planning periods and necessitate reinforcement every 5~10 years.
7	Pavement Materials	Soil, cement, and stabilizer	Rubble, sand, and straight asphalt

Application of GSM

Eco-friendly Roads and Applications

- Unpaved roads (sidewalk), parks (walking trails), hiking trails
- Rural and countryside road networks, agricultural waterways
- School (fields), public facilities (parking lots)
- Urban roads, dust reduction, industrial complex (factories)
- Highways, coastal roads, mountain roads
- Special purpose roads (military roads)
- Environmentally protected areas (cultural heritage sites)
- Airport runways



- Eco-friendly housing (no cement needed)
- Affordable housing construction for low-income families
- Reduced carbon emission in brick production (no firing required)
- Affordable construction with eco-friendly paving blocks
- Compatible blocks, slope (soil erosion) stabilization
- Housing ground reinforcement
- Eco-friendly natural fish farms

Eco-friendly Housing and Applications

Applications of GSM Method



Eco-friendly Construction

- Construction of eco-friendly housing
- Urban construction



Paving

- Road construction and improvement works (Upper and lower subgrade improvement works)
- Simple, temporary road paving and repair works
- Construction works within school/park and stadium grounds



Soft Ground Strengthening

- Marsh ground improvement
- Soft subgrade improvement
- Slope stabilization for collapsed roads and dam sites

Applications of GSM Method



Foundation Works

- Embankment stabilization
- Ground foundation works
- Civil structure foundation works



Submarine Ground Works

- Submarine ground improvement works (Deep mixing)
- Dredging and port reclamation
- Breakwater foundation works



Other Improvement Works

- Anti-freezing, water barrier, erosion control
- Agricultural waterway and reservoir water supply improvement
- Earthen (soil) brick production

Concept of GSM Construction



GSM Construction Flow



Survey and Soil Investigation



Design and Process Planning



Preparation



Rough Rolling and Leveling



Mixing
(GSM + Solidifier + Water + Soil)



Mixed Soil Paving
By Finisher



Compaction



Completed

GSM Road Construction

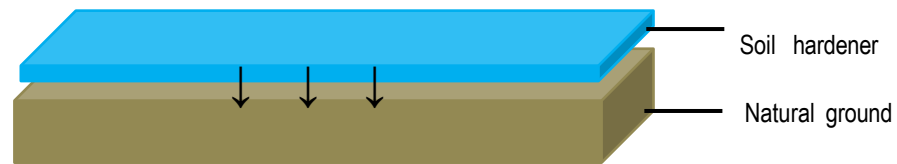


1. Mixed soil by Soil Stabilizer(GSM)
2. GSM spray & Compactinon
3. Mixed soil paving by finisher
4. Mixed Soil by Agricultural rotary

GSM Road Construction – Paving

Sectional view of soil pavement and soil concrete pavement

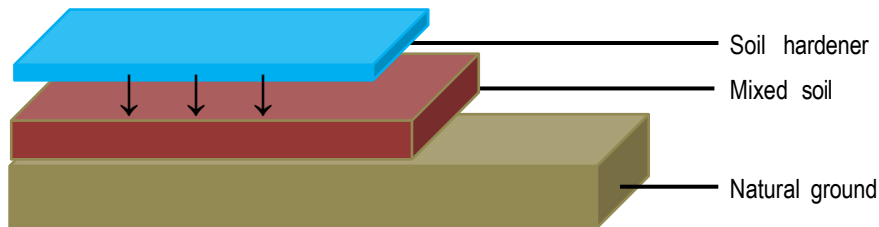
Soil pavement



* Change based on site conditions

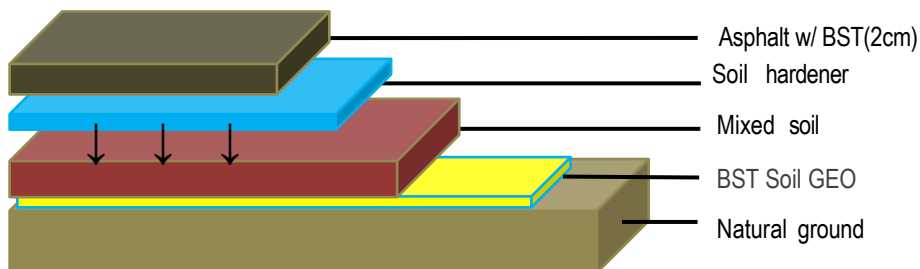
- Spray soil hardener(GSM) after consolidation work of the natural ground

Soil concrete pavement (Paving roads and grounds for light vehicles weighing 20tons and less)



- Consolidation work of the natural ground
- Laying mixed soil (soil + solidifier or cement)
- Spraying soil hardener (GSM)
- ❖ Reinforced BST Soil GEO work or not, depending on the kinds of soil in a local area

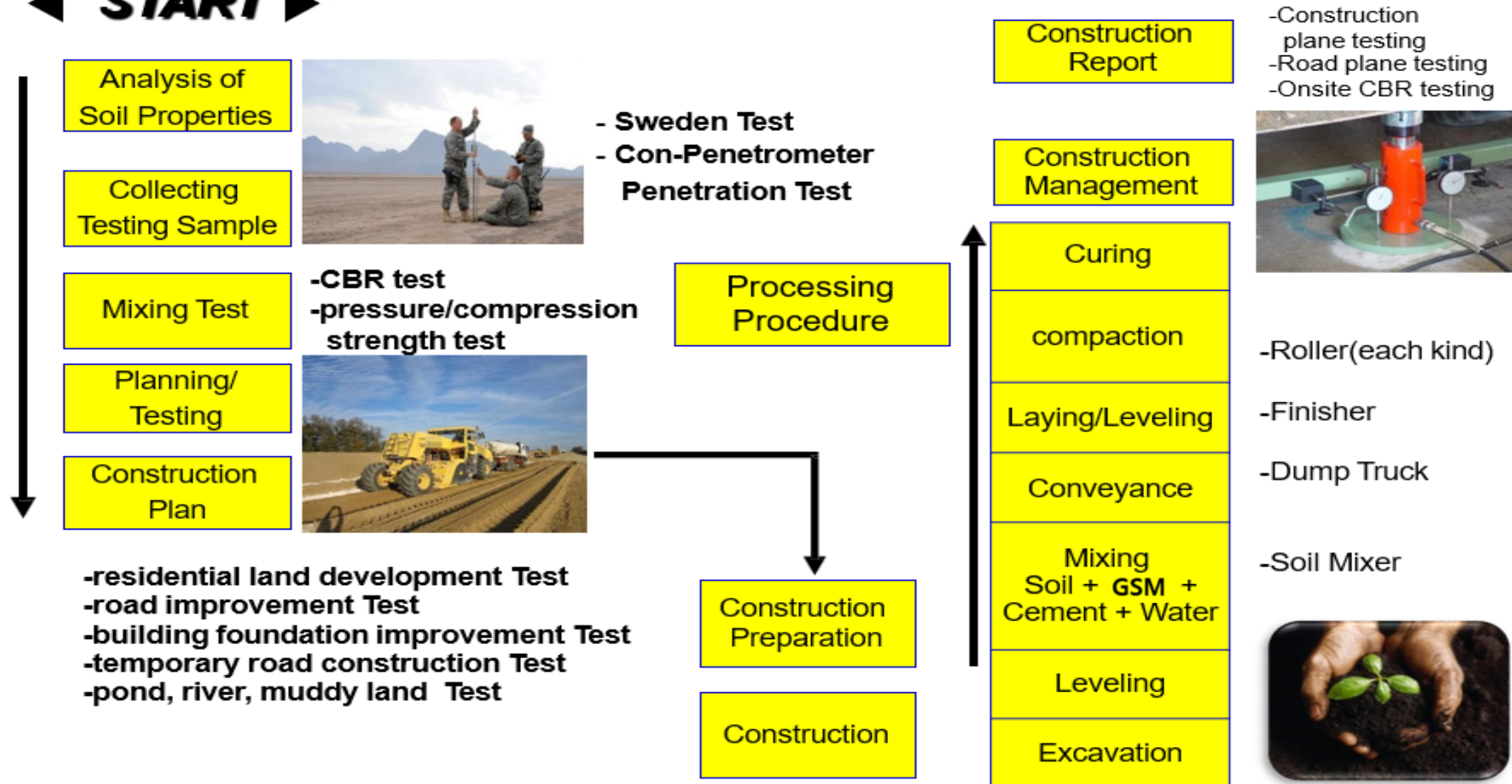
Soil concrete pavement (Paving roads and grounds for heavy vehicles weighing 20tons and more)



- Consolidation work of natural ground
- Laying mixed soil (soil + solidifier or cement)
- Spraying soil hardener (GSM)
- Paving asphalt (thickness 2 cm)
- Reinforced BST Soil GEO work or not, depending on the kinds of soil in a local area
- ❖ Recommending asphalt pavement in accordance with construction-related laws of a country or to improve the flexural strength of pavement

GSM Road Construction – Detailed Process

◀ **START** ▶



GSM Housing Construction

Advantages of block / brick with GSM

- 📦 **Affordable : On-the-spot soil**
- 📦 **Excellent thermal barrier**
- 📦 **Ventilation**
- 📦 **No need to fire blocks/bricks in kiln**
- 📦 **Strength: 3 times stronger than concrete
(Adjustable strength)**



GSM Housing Construction – Brick & Block Machine



GSM Housing Construction – Brick House



Other GSM Constructions



Project Images – Cambodia



Project Images – Highway in Brunei



Project Images – Indonesia



Project Images – China



Project Images – Military Road, South Korea



GSM Road Construction – Core Sampling after Construction



Application Images (Others)



Boardwalk



Farm Road



School Fields



Slope Protection

Patents



Patent Certificate (Korea)



Patent Certificate (Korea)



Patent Certificate (PCT)

Test Reports

the way to trust **KCL** KOREA CONFORMITY LABORATORIES

ADD: 1077-010 Haeinsa-dong, Daejeon 305-380 (Korea) TEL: 82-42-850-3385 FAX: 82-42-850-6993 URL: www.kocl.co.kr

Sample No. of Issue: TSRC01010
Date of Receipt: 2010-12-01
Name of Test Sample: GUANTMX-100

Certificate of Testing (Inspection) Result

Result of Testing (Inspection)				
Test Item	Unit	Sample	Results	Test Method
Pb	mg/L	1	ND	Environmental Standard Method for Water
Cd	mg/L	1	ND	Environmental Standard Method for Water
Cu ⁺⁺	mg/L	1	ND	Environmental Standard Method for Water
Cu	mg/L	1	0.018	Environmental Standard Method for Water
Hg	mg/L	1	ND	Environmental Standard Method for Water
As	mg/L	1	ND	Environmental Standard Method for Water
CN ⁻	mg/L	1	ND	Environmental Standard Method for Water
Organic phosphorus compounds	mg/L	1	ND	Environmental Standard Method for Water
Trichloromethylene	mg/L	1	ND	Environmental Standard Method for Water
Tetrachloromethylene	mg/L	1	ND	Environmental Standard Method for Water
n-Hexane extraction	mg/kg	1	ND	Environmental Standard Method for Water

Page 2 of 2

022979703-7796-8350-833A-3084C080708

Heavy Metal Leak Test
(Korea)

Analab - Informe Resultados N°585498 1 de 1
Lab. A308000078A

Este informe consta de 1 documento
3072 del Cliente: 976565-8
Este informe fue emitido el 12 de junio de 2018 a las 08:15 p.m.

Original: Cliente

Identificación del Cliente

Nombre: EDU MARTIN G.
Apellido: EDU MARTIN
Direccion: JOSE P. ALBERDANDI 605, DEPTO 1401
Ciudad: SANTIAGO
Teléfono: 9 86262473 Correo: R/RCH

Datos de la Solicitud

Condición de Pago: CONTRA FACTURA
Fecha de Envío: 05-06-2018

Muestra: 934289

Clave: BCO-2002.200 ELABORACION: SEPTIEMBRE 2017
Tipo: AGUETRA EN POCUDO
Bafipos:
Muestreado por: EL CLIENTE
Fecha de Muestra: 30/09/2018

ANÁLISIS SOLICITADOS: **MEZCLO**

ARSENICO	ASRO 136 / 100P	RESULTADOS
PLOMBO	ASRO 136 / 100P	<0.1 mg/kg as
CADMIUM	ASRO 136 / 100P	<0.1 mg/kg Pb
MERCURIO	ASRO 136 / 100P	<0.1 mg/kg Cd
ZINC	ASRO 136 / 100P	<0.1 mg/kg Hg
COBALTO	ASRO 136 / 100P	<0.001 % ppb Zn
COBALTO	ASRO 136 / 100P	<0.001 % ppb Co
COBALTO	ASRO 136 / 100P	<0.001 % ppb Cr
COBALTO	ASRO 136 / 100P	<0.001 % ppb Ni

Observaciones:
FECHA DE RECEPCION DE MUESTRA: 22-07-2018 NOTA: 19-43
FECHA DE ENVIO DE ANALISIS: 28-07-2018 NOTA: 12-00
FECHA DE TRAMITE DE ANALISIS: 08-02-2018 NOTA: 00-00

REFERENCIA:
ASTM D1505C: Determinación de Zonas Metálicas en Brillos, por absorción atómica de Rayo. Método basado en Standard Methods for the examination of water and wastewater 20th Edition 1998, 3111-A, B, D, 3112-B, 3114-C.

Los resultados son válidos sólo para la muestra analizada.
Este informe de análisis no puede ser reproducido total o parcialmente sin la autorización de Comercial Analab Chile S.A.

SEBASTIAN E. JARA PEREZ. LICENCIADO EN QUIMICA
JORGÉ ESPINOZA MUNEZA. LICENCIADO EN QUIMICA

COMERCIAL ANALAB CHILE S.A. se encuentra Autorizada por el SII bajo Renta VCH-DD (VCH LE, 330 - 351 - 357 - 358 - 359 - 361 - 362 - 363 - 364 - 365 - 366 - 367 - 368 - 369 - 370 - 371 - 372 - 373 - 374 - 375 - 376 - 377 - 378 - 379 - 380 - 381 - 382 - 383 - 384 - 385 - 386 - 387 - 388 - 389 - 390 - 391 - 392 - 393 - 394 - 395 - 396 - 397 - 398 - 399 - 400 - 401 - 402 - 403 - 404 - 405 - 406 - 407 - 408 - 409 - 410 - 411 - 412 - 413 - 414 - 415 - 416 - 417 - 418 - 419 - 420 - 421 - 422 - 423 - 424 - 425 - 426 - 427 - 428 - 429 - 430 - 431 - 432 - 433 - 434 - 435 - 436 - 437 - 438 - 439 - 440 - 441 - 442 - 443 - 444 - 445 - 446 - 447 - 448 - 449 - 450 - 451 - 452 - 453 - 454 - 455 - 456 - 457 - 458 - 459 - 460 - 461 - 462 - 463 - 464 - 465 - 466 - 467 - 468 - 469 - 470 - 471 - 472 - 473 - 474 - 475 - 476 - 477 - 478 - 479 - 480 - 481 - 482 - 483 - 484 - 485 - 486 - 487 - 488 - 489 - 490 - 491 - 492 - 493 - 494 - 495 - 496 - 497 - 498 - 499 - 500 - 501 - 502 - 503 - 504 - 505 - 506 - 507 - 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Eco-friendly Construction